

Product Resistance Sheet for MELACO products – Full Gloss

Product lines: MAGIC GLOSS, COMPLETE SKIN, CSL and CSD

Finish material: PVC film for internal applications secured with a protective PE film, which should be removed only after the assembly of furniture at the end customer. Due to specific technological conditions we reserve the possibility of lack of the protective film on certain products or their parts.

Thickness	0.3-0.5 mm	DIN EN ISO 2286-3, 1998-07
Gloss level	>=80	DIN 67530; measurement angle 60°
Resistance to chemical substances	1E class	DIN 68861/1
Resistance to scratches	4F class	DIN 68861/4
Abrasion resistance	400 revolutions	Taber abrasor CS 10
Resistance to weather	Long-lasting exposure	Without changes
Light resistance	>=6	ISO 4892-2 / DIN EN 105 B 02

- The parameters specified above regard the film applied for surface finish.
- This document was prepared on the basis of technological description of product as per the status for 2014-02-17.